



2015 MAVRICK TURBO XDS STAGE 5 COMPLETE EXHAUST SYSTEM

INSTALLATION INSTRUCTIONS

Beginning with the mufflers, completely remove the OEM exhaust system from the vehicle up to the Turbo. Place all OEM mounting hardware aside, as a few components will be used during the installation of the Trinity Racing exhaust system. A small amount of spray lubricant such as WD40 may be applied to the mating surfaces to aid the removal of the OEM exhaust system as well as installation of the Trinity Racing exhaust system.

Install the Trinity 2 Port Collector to the turbo using the OEM hardware. The hardware should be loosely installed at this time. New OEM exhaust gaskets are recommended though not required if your original gaskets are in great condition.

Now install the head pipes to the collector using the supplied springs.

Prepare the mufflers for installation by bolting the supplied stainless 4 bolt inlet flanges onto the back of the mufflers. For the best seal apply high temp gasket sealer to the mating surfaces. Now loosely install the billet muffler clamps onto the muffler bodies.

Install the supplied muffler mounting bar to the OEM rubber grommet lined muffler holes using the supplied hardware.

Align the billet muffler clamps which should be loosely installed on mufflers with the muffler mounting location on the Mounted bracket. Using supplied hardware install the mufflers. Keep hardware loose.

Beginning with the Collector, torque all mounting hardware to OEM specifications. All mounting hardware should be re-torqued following the first couple hours of riding.

Before starting the vehicle, clean all stainless steel sections of the exhaust system with carb cleaner, brake cleaner, or stainless steel cleaner to remove all oil and finger prints from installation.



WARNING

*Trinity Racing exhaust systems will require adjustment to OEM fuel settings such as jetting changes or installation of an EFI programmer. Trinity Racing will not be held responsible for damages that occur during operation of your vehicle under improper fuel settings. Ultimately, it is the responsibility of the owner/rider to adjust fuel settings to specific riding conditions and elevation changes before riding.

*Inspection of the muffler packing is recommended following every 15 hours of runtime. Failure to maintain muffler packing will result in power loss, increased sound output, and damage to the muffler body or muffler components.

*Trinity Racing exhausts systems are designed for high performance applications and are legal for closed course competition only. This product is not applicable nor intended for use on emissions controlled street, highway, or off-road vehicles.